

Westech Corporation

Equipment List

CNC Lathes

- (2) **Mazak Multiplex 6200Y** Turning centers with twin 30 hp spindles and powered heads for secondary milling and drilling. These machines are both equipped with gantry robots for unmanned loading, transfer and unloading.
- **Mazak DT-20** Turning center with twin spindle 20 hp spindles, equipped with Mazak cut feeder system with automatic part loading, transfer and unloading.
- **Mazak QT-20** Lathe with 20 hp spindle, T32 control with 12" x 18" turning Capacity.
- **Mazak QT-18** Lathe with 20 hp spindle, T32 control with 12" x 18" turning Capacity.
- **Eurotech Elite 730 SE** Lathe with 30 hp main spindle and 5 hp sub-spindle. This lathe is equipped with a Lexaire magazine automatic short bar feeder and parts un-loader.
- **Mazak M-4** Universal turning machine with 25 hp spindle and a turning capacity of 22" x 40".

CNC Milling Equipment

- **Mazak E-800 Intergrex** 30 hp horizontal/vertical Five (5) Axis Machine center with vertical turning capabilities. This machine is attached to a **6 Pallet Linear Pallet Pool System**, and has a machining cube of 43.31" x 31.50" x 35.43", and turning capacity of up to 30".
- (2) **Mori Seiki SH-503** 30 hp horizontal machining centers with 500 mm pallets and 1000 PSI through spindle coolant system. These machines are attached to an **18 Pallet Linear Pallet Pool System**. This system maximizes spindle time and allows for unattended operation.
- **Haas VF-3** 15 hp vertical machine center with full rotary 4th axis and 48" x 20" travel.
- **Haas VF-3B** 30 hp vertical machine center with full rotary 4th axis, through spindle coolant and 48" x 20" travel.
- **Cincinnati** 10 hp vertical Machine center with 54" x 27" travel.

Grinding & Honing Equipment

- **Sunnen SV-10-D** Vertical Hone, NC Controlled, with up to 18" stroke.
- **K.O. Lee** O.D. grinder with 10" x 20" travels and NC controls.
- **Cincinnati** 6" x 30" O.D. Cylinder grinder
- **Thompson Model B** surface grinder 14" x 48"

Cut Off Saws

- **Behringer HBP360A Dual Column** with automatic feed and material advance.
- **Peerless HB 1212A** with automatic feed and material advance.